90599

Page 1

D350-604-04		:: <u>-</u> :							···· -=	
Rear Locker Ex	ktender		Accept	*N900	040	100)* s	etup Star Stop	1/1	S1*
20/09/2012 04/10/2012	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Item I Customer:	D:				14	. 1/
							R			R1* R2*
	4	······································	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject	Insp. Stamp
Revis	sion Nbr					-				
F										
В	:	\wedge								
	Memo	97	0.00 0.00 16 0.00 r PPP D350-604-041	Mortes			A	Porme.	J 12-	-9-27
	Memo Issue P/O: _ Description: Supplier: De Certification 4 x 2600-6	lastek. of Conformity and proces Camlock stud - Ship to D	s sheet from Delastek is re	equired.			CZ	12/6	9/21	
)	Process Plan QC: Revie	A/10/2012 Req'd Qty: 1.00 Process Plan:M	Process Plan:M Date: \ \ \ \ \ \ \ \ \ \ \ \ \	Process Plan: Date: Z - OG - Zo Tooling: QC: Date: SPC (Y/N): Operation Set Up/ Run Hours Revision Nbr F B DOCUMENT CONTROL 0.00 Photocopy bluefile and create labels per PPP D350-604-041 CHG004 O.00 PURCHASING Memo 0.00 Issue P/O: TY U Description: D350-604-041 Rear locker extender. Supplier: Delastek.	A/10/2012 Req'd Qty: 1.00 *1* Customer: Process Plan: ML Date: 12-09-20 Tooling: Date: SPC (Y/N): Date: SPC	A/10/2012 Req'd Qty: 1.00 *1* Customer: Process Plan: ML Date: 12-09 Zo Tooling: Date: QC: Date: SPC (Y/N):	A/10/2012 Req'd Qty: 1.00 *1* Customer: Process Plan: ML Date: 12-09-Zo Tooling: Date: QC: Date: SPC (Y/N): Date: Operation Set Up/ Run Hours Tool ID Tool # Plan Code Revision Nbr F B DOCUMENT CONTROL Memo 0.00 95 A5 A5 A6	A/10/2012 Req'd Qty: 1.00 *1* Customer: Process Plan: MLT Date: \(\) \	A/10/2012 Req'd Qty: 1.00 *1* Customer: Process Plan: ML Date: 12-09- Zo Tooling: Date: Stop Operation Description Set Up/ Run Hours Tool ID Tool # Plan Accept Reject Code Qty Qty Revision Nbr F B DOCUMENT CONTROL Memo 0.00 9.59 (White Code Photocopy bluefile and create labels per PPP D350-604-041 PURCHASING Memo 0.00 PURCHASING One Memo 0.00 Issue P/O: 19-14 Description D350-604-041 Rear locker extender. Supplier Delastek. Certification of Conformity and process sheet from Delastek is required. 4 x 2600-6 Camlock stud - Ship to Delastek B	A/10/2012 Req'd Qty: 1.00 *1 * 1 * Customer: Process Plan: ML Date: 2-09 Zo Tooling: Date: Stop * N QC: Date: SPC (Y/N): Date: Stop * N Operation Set Up/ Run Hours Tool ID Tool # Plan Accept Reject Reject Reservation Nbr F B DOCUMENT CONTROL 0.00

#37

										DQA	:Dat	e:	, d
NCR:	res / I	No			WORK ORDER NON-C	O	NFORM	AANCE / UPI	DATE	0461		_	
					r-	_	,			QA Closed	: Dat	e:	
Work Orde	ar.				DISPOSITION		,		AGAINST DE	PARTMENT	r/PROCESS		
Work Orac	-1.	, <u>-</u> .			Rework]		Skid-tube	Crosstube	1	Water Jet		Engineering
Part I	No.				Scrap			Machining	Small Fab	Pro	od. Eng. Coor.	ᅦ	Quality
		<u>.</u>			Use-as-is	1 1	Therm	noforming	Finishing	Rec/Sto	re/Packaging		Other
NCR I	No				Work Order Update]		Large Fab	Composite]	Supplier		
Root				Descri	ption of work order update		nitial	Act	tion	Sign &			· · · · · ·
Cause	Da	te Step	Qty	,	or Non-conformance	Ch	ief Eng	Desci	ription	Date	Verification	1	QC Inspector
Doc/Data													
Equip/Tooling					!	ļ							
Operator		ŀ			:								
Material												Į	
Setup			ļ									Ì	
Other													
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Supplier		1			!								
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Landi	ng Gear				General		,			7	r		ı
	Bend	ing			Bend		Grain			Ovalized			Pressure/Forced
	Cent	re Not Conce	entric to	o/s	BOM/Route		Hardwa	re		Over/Unde	r tolerance		Temperature/Cure
	Crac	(S			Broken/Damaged		Inspecti	on Incomplete		Part Incorr	ect		Weld
	Crus	ned/Crimped	d.		Burrs		Instruct	ions Incomplete/	Unclear	Part Lost/N	/lissing		Wrong Stock Pulled
	Cuffs				Contamination		Mainte	enance		Part Move	d		
	Heat	Treat			Countersink		Mislabe	eled		Positioned	Wrong		
	Inspe	ection Strip i	n Tube	Γ	Cut Too Short		Misread	t l		Power Loss	s/Surge		Other

Offset

Out of Calibration

Out of Sequence

Outside Dimensions

Ripples in Bend

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drill Holes

Drawing

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

September-20-12 11:12:18 AM Item ID: D350-604-041 Accept *N900040100* Setup Start **Revision ID:** Item Name: Rear Locker Extender **Start Date:** 20/09/2012 Start Qty: 1.00 Cust Item ID: **Required Date:** 04/10/2012 Req'd Qty: 1.00 **Customer:** Reference: Run Process Plan: Date: Approvals: **Tooling:** Date: Stop Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Reject Accept Reject Insp. Work Center ID **Description Run Hours** Code Qty Qty Number Stamp 120 Receive & Inspect for Damage & Mat'l Certs 0.00 Packaging *120* Packaging 0.00 Memo Packaging Ensure a copy of Certification of Conformity and process sheet from Delastek is attached. 130 QC5- Inspect part completeness to step on W/O QC Memo Quality Control Check hole locations to template. DT 8824 Check process sheet and audit. 140 0.00 *140* Small Fab 0.00 Memo Small Fab INSTALL DECALS AS PER DWG

												DQA:	Date:	. 1
NCR:	Yes	/ No					WORK ORDER NON-C	O	NFOR	MANCE / UPI	DATE	04.61		
						1) 	_				QA Closed:	Date:	1
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VOIK OIU	CI.					ı	Rework			Skid-tube	Crosstube	1	Water Jet	Engineering
Part I	No.					١	Scrap		1	Machining	Small Fab	Proc	d. Eng. Coor.	Quality
		******				l	Use-as-is			noforming	Finishing	4	e/Packaging	Other
NCR I	Vo.						Work Order Update			Large Fab	Composite		Supplier	
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Root			. .	۵.	Desci		tion of work order update	l	nitial		tion	Sign &	Mariff and an	061
Cause	_	Date	Step	Qty		or	Non-conformance	Cn	ief Eng	Desci	ription	Date	Verification	QC Inspector
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upplier														
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	_	Bending			_		Bend		Grain			Ovalized		Pressure/Forced
	ļ	Centre No	t Concer	ntric to	o/s	_	BOM/Route	lacksquare	Hardwa		<u> </u>	Over/Under	⊢	Temperature/Cure
	_	Cracks	a		-	_	Broken/Damaged	\vdash	1	ion Incomplete		Part Incorred		Weld
	\vdash	Crushed/C	rimped.		-		Burrs	\vdash	1	ions Incomplete/	Unclear	Part Lost/Mi	ssing	Wrong Stock Pulled
	\vdash	Cuffs Heat Trea	+		-	—	Contamination Countersink	\vdash	Mainte Mislabe		-	Part Moved Positioned V	Vrong	
	\vdash	Inspection		Tube	 		Countersink Cut Too Short	\vdash	Misrea		-	Power Loss/	_	Other
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		Torque W		xtrusio	_n		Drawing	<u> </u>	4	Calibration				
		Turning Se			一		Finish		-	Sequence				
	Г	Wave/Twi	-		<u> </u>	_	Folio		4	Dimensions				

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September-20-1.	2 11:12:18 A	1 <u>M</u>		M(1.)	199						rage 3
Item ID: Revision ID: Item Name:	D350-604-0		·	Accept	*N900	0040	1100)* s	Setup Star	I V	S1*
Start Date: Required Date: Reference:	20/09/2012	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Item Customer:				Stop	' *N.	S2*
Approvals:		in:		Tooling:	D	ate:		R	Run Star	" [7]	R1*
	QC:		Date:	SPC (Y/N):	D	ate:			Stop	` *N	R2*
Sequence ID/ Work Center II)	Operation Description		Set Up/ 3.7 Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150 QC Quality Control		QC5- Inspect part comp Memo	leteness to step on W/O	0.00 PAS 16 0.00 S.19	,7lor/28						
160		Packaging		0.00				1.,			
160 Packaging		Memo		0.00				1x		also Western	80
Packaging			pack for shipping as per	PPP D350-604-041						19	-9-J{ 1 10
¹⁷⁰ *17∩*		QC21- Final Inspection	· Work Order Release	0.00					18	110	
QC		Memo		0.00				-			
Quality Control) M	2-16-01

						1			137			DQA:	Dat	te:	. 1
NCR:	Yes	/ No				.1	WORK ORDER NON-	20 î	VFORN	/ANCE / UP	DATE	•			
						-			yż.			QA Closed:	Dat	e:	
Vork Ord	er:						DISPOSITION				AGAINST DE	PARTMENT	/PROCESS		
Part NCR	No.						Rework Scrap Use-as-is Work Order Update		Therm	Skid-tube Machining noforming Large Fab	Crosstube Small Fab Finishing Composite		Water Jet d. Eng. Coor. re/Packaging Supplier		Engineering Quality Other
			•					_		· L	· . La	-J			
Root Cause		Date	Step	Qty	Des	-	otion of work order update or Non-conformance		nitial ief Eng		tion ription	Sign & Date	Verification	า	QC Inspector
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napproved	L		<u> </u>	<u>i </u>	l		., <u> </u>	AUI	T CATE	GORY			<u> </u>		
Land	ng (Gear					General								
		Bending Centre No Cracks Crushed/O Cuffs			O/S		Bend BOM/Route Broken/Damaged Burrs Contamination		Instruct Mainte	on Incomplete ions Incomplete/ nance	/Unclear	Ovalized Over/Under Part Incorred Part Lost/Mi Part Moved	ct issing		Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled
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	_	Inspection		Tube		_	Cut Too Short	_	Misread	I	Ĺ	Power Loss/	Surge		Other
	$oxed{oxed}$	Ripples in				_	Drill Holes	L	Offset						.
	<u></u>	Torque W	aves in E	xtrusio	n	_	Drawing	L	Out of 0	Calibration					
	1	Turning Sa	equence			1	Finish	1	Out of 9	Seguence					

Outside Dimensions

Wave/Twist in Tube

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Picklist Print

September-20-12 11:12:22 AM

Work Order ID: 90599

D350-604-041 Parent Item:

Parent Item Name: Rear Locker Extender

90599

D350-604-041

Start Date: 20/09/2012

Required Date: 04/10/2012

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:Q03.12.01ReformatKJ/RF

12.02.07 AS PER ECN12-521 DD verf:JLM

IPP REV:R

IPP REV:S 12.04.04

AS PER DWG REV.B DD VERF:EC

	_												
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure		Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2728-1		Manufactured	No				Each	0.0000	·· — — · ·	1	 -	-	
*D2728_1									**				
Dart Logo label D2729-1		Manufactured	No				Each	0.0000		1	<u> </u>		
Dart Logo label	· ·								**				
2600-6	V	Purchased	No			110	Each	473.0000	4	4			
2600-6 Camlock Stud									**		C X10	2/09/	21

Location	Loc Qty	Loc Code	
396	37		
122763	37	-	<u> </u>
ST380	236		
120077	8		
121287	32		
121556	4		
122317	6		
122335	6		
122441	180		
ST396	200		
122973	200		

NCR: Ye Work Order Part No	r: o	' No				DISPOSITION Rework Scrap Use-as-is Work Order Update		S M ermo	AGAINST kid-tube Crosstube lachining Small Fab	DEP	QA Closed: ARTMENT/ Prod	Date: PROCESS Water Jet d. Eng. Coor.	Engineering Quality
Part No	o. <u> </u>					Rework Scrap Use-as-is	The	M ermo	kid-tube Crosstube	DEP	ARTMENT/	PROCESS Water Jet	· ·
Part No	o. <u> </u>					Rework Scrap Use-as-is	The	M ermo	kid-tube Crosstube			Water Jet	· ·
Part No	o. <u> </u>					Scrap Use-as-is	The	M ermo	lachining Small Fak	Й	Prod		· ·
								L	oforming Finishing Finishing Composite		Rec/Stor	e/Packaging Supplier	Other
Root			1	ļ	Descri	ption of work order update	Initial	ıl	Action		Sign &		
Cause		Date	Step	Qty	C	or Non-conformance	Chief Er	ng	Description		Date	Verification	QC Inspector
Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training Unapproved													
1							AULT CA	ATEG	ORY				
Landin	B- C- C- C- C- H	ar ending entre No racks rushed/C uffs eat Tread aspection	rimped.)/s	General Bend BOM/Route Broken/Damaged Burrs Contamination Countersink Cut Too Short	Inspe	dware ectio ructio inten labele	n Incomplete ons Incomplete/Unclear nance		Ovalized Over/Under Part Incorred Part Lost/Mi Part Moved Positioned V Power Loss/!	ssing Vrong	Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled

Offset

Out of Calibration

Out of Sequence

Outside Dimensions

Ripples in Bend

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drill Holes

Drawing

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Picklist Print

September-20-12 11:12:22 AM

Work Order ID: 90599 Parent Item:

D350-604-041

Parent Item Name: Rear Locker Extender

90599 *D350-604-041*

Start Date: 20/09/2012

Required Date: 04/10/2012

Start Qty: 1.00

Required Qty: 1.00

2600-LW

Purchased

No

110

Each

528.0000

- CX/2/09/21

Camloc Retaining Washer

Location	<u>1</u>	<u>Le</u>	oc Qty	Loc Code		
380			180			
	122452		180			
ST380			148			
	122317		148			
ST396			200			
	122973		200			
		110	Each	3.0000	1	

D350-604-041P

Purchased

No

**

Rear Locker Extender

Locati	<u>ion</u>	Loc	: Oty	Loc Code
CA			2	
	88868		1	
	88877		1	
ST			1	
	74041		0	
	87197		1	
		140	Each	41.0000

D2268

Manufactured No

**

Location Loc Code Loc Qty ST008 41 69592 2 78908 80010 13 86752 11 88883 14

September-20-12 11:12:22 AM

Shop Packet Print

Page 2

											I	OQA:	Dat	e: _	. 8
NCR:	Yes	/ No				WORK ORDER NON-O	or	NFORN	AANCE / UP	DATE	QA Clo	sed.	 Dat	۵.	
·				 -		DISPOSITION				AGAINST DI				.с.	
Work Orde	er: _					DISPOSITION	_				- F - ARTIN	12141	•		
Part N						Rework Scrap Use-as-is Work Order Update		Therm	Skid-tube Machining Moforming Large Fab	Crosstube Small Fab Finishing Composite	Red		Water Jet d. Eng. Coor. re/Packaging Supplier		Engineering Quality Other
Root	Т		<u> </u>		Descri	ption of work order update		Initial	Ac	tion	Sigr	. &	<u> </u>	-	
Cause		Date	Step	Qty		or Non-conformance	1	nief Eng		ription	Da		Verification	,	QC Inspector
Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier															
Training Unapproved	H														
	1L		L	<u> </u>		F	AUI	T CATE	GORY	· · · ·		· · · · · · · · · · · · · · · · · · ·		l	
Landi	ng G	ear				General		_							
		Bending Centre No Cracks Crushed/G Cuffs Heat Trea	Crimped. it n Strip in		o/s	Bend BOM/Route Broken/Damaged Burrs Contamination Countersink Cut Too Short		Instruct Mainte Mislabe Misread	on Incomplete ions Incomplete/ nance led	Unclear	Part Ir Part Lo Part M Positio	Under ncorre ost/M loved oned \	issing		Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled Other
		Ripples in	Bend		I	Drill Holes	1	Offset							

Out of Calibration

Out of Sequence

Outside Dimensions

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

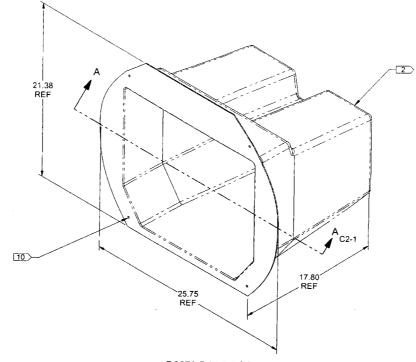
Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drawing

Finish



D2273 REAR LOCKER EXTENDER

MOTES (OPTION B):

FIBRE: 1.5 oz RANDOM FIBERGLASS MAT CATALYST: CADOX M-50A

2) FINISH: FINISH THIS SURFACE WITH DUPONT GREY PRIMER

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

11) CONSTRUCTION:

RESIN: HETRON FR 650 T-20

LE 3404-S/LE 1175-S

6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1 7) WEIGHT: 8.5 lbs NOMINAL, 10.0 lbs MAXIMUM

7) WEIGHT: 8.5 IBS NOMINAL, 10.0 IBS MAAINUM
8) LAMINATE PER THIS DRAWING
9) LAYUP USING DT8010 MOLD. WET LAYUP NO BAG/VACCUM
10) TRIM & DRILL PER DT8020. OPEN HOLES TO Ø0.257 (4 PLACES)

101-WHITE GLOSS GELCOAT # G730AA1100 TO MIN THICKNESS OF 0.020, MAX THICKNESS OF 0.040 102-1.5 oz RANDOM FIBERGLASS MAT

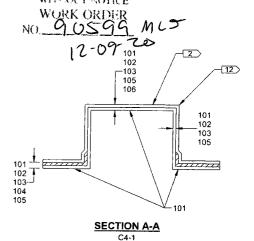
103-N/A 104-N/A

105-1.5 oz RANDOM FIBERGLASS MAT 106-N/A

12) N/A

13) CATALYZE GELCOAT AND RESIN @ 1.5% CADOX M-50A

SHOP COPY RETURN TO **ENGINEERING** UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE



С

В

Α

G	ADD MANUFACTURING OPTION B, ZN B5-1	DC	12.08.08
F	PRIMER LE 3404-S/LE 1175-S WAS 1144-S, ZN A6-1	DC	12.02.27
E	CHANGED SURFACE FINISH FROM 944W005 GELCOAT TO 2330PAWK745 GELCOAT, ZN A7-1. UPDATED DWG TO CURRENT STANDARDS.	DC	12.02.02
D	REMOVE EPOCAST, ADD SURFACE FINISH	CP	02.04.01
С	CLARIFY MATERIAL, LAYUP, AND TOOLING	RF	02.01.30
В	RE-DRAWN	MM	96.05.27
REV.	DESCRIPTION	BY	DATE

REV.		DESCRIPTION	BY	DATE			
DESIGN	JB	DART AEROSPACE LTD					
DRAWN	DC	HAWKESBURY, ÓNTARIO, CANADA					
CHECKED	*	DRAWING NO.		REV. G			
MFG. APPR.	Dle	D2273		SHEET 1 OF 1			
APPROVED	NA	TITLE		SCALE			
DE APPR.	#	350 REAR LOCKER EXTENDER NTS					
DATE 12.0	08.08	COPYRIGHT © 1996 BY DART AEROSPACE LTD THIS COOLARM IS SHIPPLED ON THE DIPPLESS CONDITION THAT IT IS HERT CORE LISTS FOR ANY DISPLESS CONDITION THAT IT IS					

3

12) MATTE TO HOLD DOWN CORNERS AS REQUIRED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1

8) LAMINATE PER DART QSI 006

7) WEIGHT: 7.75 lbs NOMINAL, 10.0 lbs MAXIMUM

RESIN: DERAKANE 470-36/411/510A40 FIBRE: 9 oz = 9.7 oz 7781 WEAVE "S" GLASS 18 oz = 18.0 oz ROVING "E" GLASS

2) FINISH: FINISH THIS SURFACE WITH DUPONT GREY PRIMER

LE 3404-S/LE 1175-S
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED

LAMINATION SCHEDULE PER THIS DRAWING

9) LAYUP USING DT8010 MOLD. WET LAYUP NO BAGNACCUM

10) TRIM & DRILL PER DT8020. OPEN HOLES TO Ø0.257 (4 PLACES)

101-WHITE GLOSS GELCOAT # GEL 2330PAWK745 TO MIN THICKNESS OF 0.020, MAX THICKNESS OF 0.040 102-9 oz ALL OVER 103-18 oz ALL OVER 104-18 oz REINFORCE FRONT FLANGE EXTENDING 2" ON SIDES 105-9 oz ALL OVER

Ç

NOTES (OPTION A): 1) MATERIALS:

11) CONSTRUCTION:

106-PEEL PLY

5

					:1							DQA:	Date	e:	€ &
NCR:	Yes	/ No			1	WOR	K ORDER NON-	COL	NFORM	MANCE / UPI	DATE				
		···			:							QA Closed:	Date):	····-
Work Order:						DISPOSITION			AGAINST DEPARTMENT/PROCESS						
VOIR OIG					•		Rework	1		Skid-tube	Crosstube]	Water Jet	Engineering	g
Part I	Vo.						Scrap	1		Machining	Small Fab	Pro	d. Eng. Coor.	Quality	- - -
					. 1	Use-as-is			Thermoforming Finishing		Rec/Store/Packaging		Othe	r 🗌 📗	
NCR I	Vo.				· · · · · · · · · · · · · · · · · · ·	Wo	ork Order Update]		Large Fab	Composite		Supplier		
Doot					Docer	intion of	work order undate	$\overline{}$	nitial	Act	ion	Sign &			
Root Cause		Date	Date Step Qty Description of work order update or Non-conformance		1	ief Eng		ription	Date	Verification	QC Inspe	ctor			
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quip/Tooling					1										1
perator															
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ther														·	ĺ
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upplier				ļ. ļ	,										
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napproved								<u> </u>							
FAULT CATEGORY															
Landi	ng (Gear			_		General		. `			٦	_		
		Bending			_	Bend			Grain			Ovalized	L	Pressure/Forc	1
	<u> </u>	Centre No	ot Concer	ntric to	o/s	BOM/R		L	Hardwa		_	Over/Under	tolerance	Temperature/	/Cure
	L	Cracks			<u>_</u>	Broken/	Damaged	<u> </u>	1	on Incomplete	_	Part Incorre	<u> </u>	Weld	
		Crushed/0	Crimped.			_	Instructions Incomplete/Unclear		Part Lost/Missing		Wrong Stock 1	Pulled			
	Cuffs		Contami		_	4	Maintenance		Part Moved		į				
	_	Heat Treat		Counter			1	Mislabeled		Positioned Wrong					
	_	Inspection	•	Tube	 	Cut Too		_	ł	Misread		Power Loss/Surge		Other	
	_	Ripples in			<u> </u>	Drill Hol			Offset						
	Torque Waves in Extrusion			n	Drawing	5		1	Calibration						
	1	Turning Se	equence		1	Éinish		1	Dut of 9	Sequence					1

Outside Dimensions

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Wave/Twist in Tube

Solve Composites

29 Distribution Way Suite 101 Plattsburgh, NY 12901 Phone: 518-324-3838 Fax: 518-324-5530

Packing List

Bill Dart Aerospace

To: 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Canada Ship Dart Aerospace

To: 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Canada

Shipment No: 13563

Shipment Date: 09/25/12

Ship Via: Fedex Freight

Order Number: 12043
Order Date: 09/21/12

Customer Code: DART

Phone: (613) 632-9577

PO Number: 17976

Terms: Net 30 Days

		Quan	tity		•			Job
<u>ltem</u>	Open	Shipped	Back Ord	Canceled	<u>Unit</u>	Description	Revision	Number
4	1	1	. 0	,	EA	D350-604-041P D350-604-041P Rear Locker Extender	F	12043-04
5	1	1	0		EA	D350-604-041P D350-604-041P Rear Locker Extender	F	12043-05
6	. 1	1	0		EA	D350-604-041P D350-604-041P Rear Locker Extender	F	12043-06

Packing Clerk's Initials Solve Composites

Received In Good Order By Dart Aerospace

	기 왕 에 제 영화한 시기를 통해 그 시간에 있다.			
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Certificate of Conformance

Solve Composites

29 Distribution Way

Plattsburgh, New York, 12901

USA

Dart Aerospace Order Number: 17976

Part Number: D2273

Quantity: 3

Drawing Number: D2273, DT8020

Serial Number (s): 0035, 0036/0037

Date: September 25, 2012

Non-Conformances: None

16

17/09/27

This is to certify that the parts identified above conform to all applicable drawings and/or specifications as evidenced by reports on file, and that all other purchase order and quality requirements have been met.

Jerry Reyell

منتازن

Project Manager

Solve Composites

حنثري